

TRAY ADHESIVE SPECIFICATION			
PRODUCT NAME: UNIVERSAL TRAY ADHESIVE		ZHERMACK ITEM CODE: C700025	
PRODUCT DESCRIPTION: ADHESIVE FOR METAL IMPRESS. TRAY		PRODUCT SHELF LIFE: 2 YEARS (24 MONTHS)	
Test Conditions	Specifications		Standard Applied/Method
Room Temperature (°C)	(23 ± 1) °C		SG-QM/CQ-003
Relative Humidity (%)	(50 ± 10) %		SG-QM/CQ-003
Features	Specifications		Standard Applied/Method
Appearance	Viscous fluid-trasparent		SG-QM/CQ-003 Sect. 6.4
Colour	Blue		SG-QM/CQ-003 Sect. 6.4
Features	Specifications at Release ²⁾	Warranty Specifications ³⁾	Standard Applied/Method
Traction resistance (3 tests average)	> 50 N /mm2	> 50 N /mm2	SG-QM/CQ-003 Sect. 6.4
<p>1. Test to be run upon reformulation or process change.</p> <p>2. Values are referred to the date when the product is released. The test is made in conformity to our internal methods: mixing ratio in weight, product hand mixed at humidity and temperature conditions mentioned in this specification.</p> <p>3. Values are referred to the features of the product up to the expiry date.</p> <p>Issued by R&D Dept/Management..... <i>Manlio Revi</i> on 02/04/14</p> <p>Verified by R&D Quality Engineer..... <i>Stefania Casaglia</i> on 02/04/14</p> <p>Approved by Quality Ass. Dept./Management <i>Roberto</i> on 02/04/14</p> <p>first issue: 02/04/14</p>			