



# Operating Instructions

Stand of the operating instructions : 07/2015

1. **General:** **K2 BONDER** is suitable for Non Precious Alloys, specially for the Cobalt-Chrome and Nickel-Chrome Alloys of the company YETI Dental.  
**K2 BONDER** acts as a WAK buffer between Non Precious Alloys and the ceramic, and it is easy in manipulation.

1.1. **Product description/ Delivery:** Art. 337-0500 K2 Bonder Paste 5 g Tin

1.2. **Technical Data:**

Preheating temperatur	550 °C
Drying Time	6 min.
Raise of Temperature	80 °C/min.
Vacuum	Yes
Final temperature	980 °C
Holding time	1 min.
Appearance	lightly shinning

1.3. **Manufacturer:** YETI Dentalprodukte GmbH, Industriestraße 3, D-78234 Engen, Germany  
**Tel.:** +49-7733-94100 **Fax:** +49-7733-941022 **e-mail-adresse:** info@yeti-dental.com  
**Technical assistance:** +49-7733-9410-20

## 2. **Determined use:**

To be used only by dental technicians or similarly qualified people for dental restorations in the patient's mouth.

## 3. **Instructions for use:**

- Oxidization and blasting of Frameworks must always be prepared in line with manufacturer's instruction.
- Always mix well before each use.
- Use separate brushes for applying Bonder and Opaque materials.
- Coat Bonder in a thin layer and close bottle between applications.
- The bonder will appear to be yellow in colour once fired (although yellow colour may vary slightly between different alloys).
- The paste opaque can be diluted using the "K2" glaze liquid as required. This should be done at each application and not in the product bottle.

## 4. **Caution:**

Ceramic works to be done and controlled only by dental technicians or similarly qualified people.  
werden.

## 5. **Guarantee:**

The user is responsible for correct use and processing. All recommendations are based on our own experience. Any claim for compensation we receive can only relate to the value of the goods which have been delivered.

## 6. **Disposal:**

According to local regulations of responsible disposable authorities.